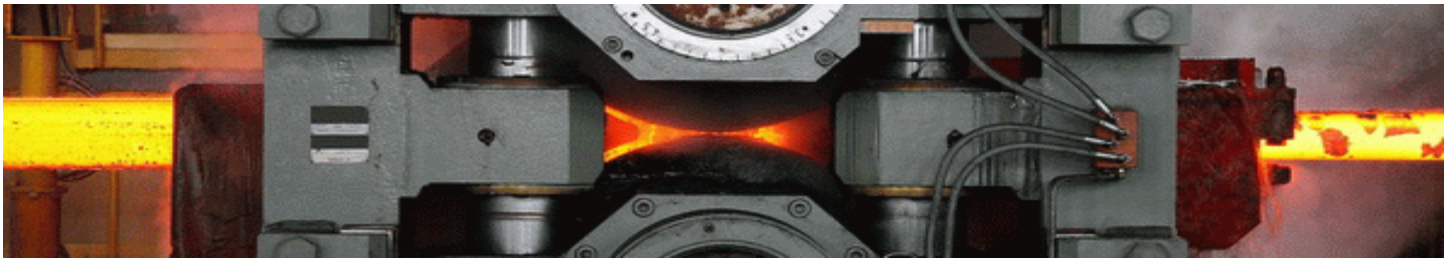




**STOMANA**  
INDUSTRY S.A.

SIDENOR GROUP

## NEW LONG PRODUCTS ROLLING MILL AT STOMANA INDUSTRY SA (Pernik, Bulgaria)



SIDENOR Group aiming to strengthen its position in Southeastern Europe has recently installed a new state-of-the-art rolling mill at its subsidiary STOMANA INDUSTRY SA in Pernik, Bulgaria.

DANIELI SpA is the supplier of the main equipment and the mechanical and the electrical engineering studies. Complementary equipment is supplied by highly recognized Greek and foreign suppliers.



The annual production capacity of the new long products rolling mill, is 800,000 tons and the main products are:

- concrete reinforcing steel bars (rebars, 8-40mm)
- small sizes of merchant bars
- round bars up to 120mm

In the near future, wire rod (5.5-14mm) will be added to the production range.



The new installations cover a total surface of 25,000m<sup>2</sup> with a new building which will consist of 3 bays, of 200, 300 and 400m length respectively, with six overhead cranes and all the required auxiliary installations (warehouses, water treatment plant, compressed air plant, quality control, offices etc).

Furthermore, all installations have been designed so as to accommodate all up-to-date rolling production methods, such as direct billet charging from the continuous caster (hot charging as well as installing billet welding equipment).

